

Date: Monday, 23/03/2009 9:54:31 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BELT GUIDE
Job Number	: 46656		
Estimate Number	: 13015		
P.O. Number	:	Part Number	: D36401
This Issue	: 23/03/2009 S.O. No. :	Drawing Number	: D3640 REVA
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 43354	Material	:
Written By	:	Due Date	: 07/04/2009
Checked & Approved By	: <u>JLD 09.03.23</u>	Qty:	14
Comment	: Est Rev:A New Issue 07-01-15 JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDLRINB075X1250	Delrin Bar
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Comment: Qty.: 0.4200 f(s)/Unit Total : 5.88 ~~2.5200~~ f(s)

Black Delrin Bar

1.250" X .750"

BATCH: M14535mk 09/03/25

(15)

2.0	BAND SAW	BAND SAW
-----	----------	----------



Comment: Cut blank 4.700 " long

mk 09/03/25

(15)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA670 & Dwg D3640 Rev: A

(15)

2-Deburr and Blend rad intersection with deburring tool.

J.F. / DTP 09/03/28

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. / DTP 09/03/28

(15)

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

N.A09/03/30

(15)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BELT GUIDE

Job Number: 46656

Part Number: D36401

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST 243

JS 09/03/31

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/01

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-03-31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

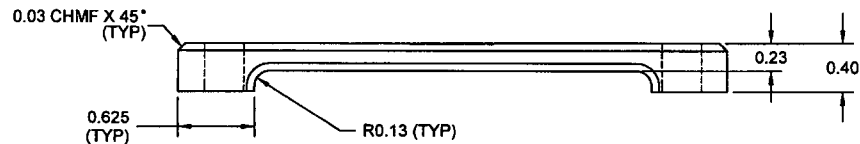
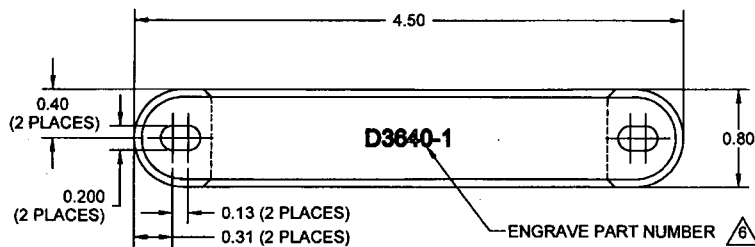
8 7 6 5 4 3 2 1

D

C

B

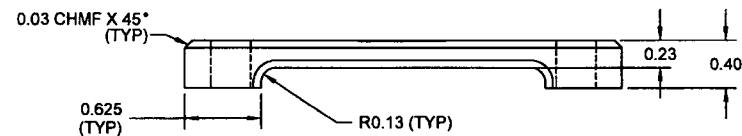
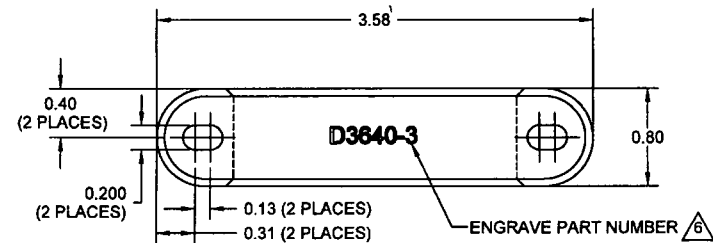
A



D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)

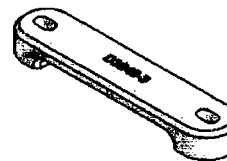
SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK CENTER
NO 1100576

- NOTES:
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELIN-B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
 - 7) WEIGHT: 0.03 lbs



D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)

RELEASED
07-07-27



A	NEW ISSUE; REPLACES G10605		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC.		
DRAWN	LE	PORT HADLOCK, WA		
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3640	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		BELT GUIDE	1:	
DATE	07.07.27			
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